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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	1	ATTORNEY DOCKET NO.
09/450,351	11/29/9	9 YAMAMOTO	Ŧ	SHM-00901
	MMC2/1101		1	EXAMINER
PATENT GROUP HUTCHING, WHOELER & DITTMAR 101 FEDERAL STREET			TSAI,	,
			ART UNIT	PAPER NUMBER
	02110		2812	
			DATE MAILED	: 11/01/00

Please find below and/or attached an Office communication concerning this application or proceeding.

Commissioner of Patents and Trademarks

Office Action Summary

Application No. 09/450,351

Applicant(s)

Yamamot

Examiner

H, Jey Tsai

Group Art Unit

2812



Responsive to communication(s) filed on	
☐ This action is FINAL .	
Since this application is in condition for allowance except for in accordance with the practice under Ex parte Quayle, 193	
A shortened statutory period for response to this action is set is longer, from the mailing date of this communication. Failure application to become abandoned. (35 U.S.C. § 133). Extens 37 CFR 1.136(a).	e to respond within the period for response will cause the
Disposition of Claims	
X Claim(s) 1-20	is/are pending in the application.
	is/are withdrawn from consideration.
Claim(s)	
☐ Claim(s)	· · · · · · · · · · · · · · · · · · ·
☐ Claims	
Application Papers	
See the attached Notice of Draftsperson's Patent Drawi	na Review, PTO-948.
☐ The drawing(s) filed on is/are objection	
☐ The proposed drawing correction, filed on	
☐ The specification is objected to by the Examiner.	
☐ The oath or declaration is objected to by the Examiner.	
Priority under 35 U.S.C. § 119	
Acknowledgement is made of a claim for foreign priority	y under 35 U.S.C. § 119(a)-(d).
🛭 received.	
received in Application No. (Series Code/Serial Nu	umber)
\square received in this national stage application from th	e International Bureau (PCT Rule 17.2(a)).
*Certified copies not received:	
Acknowledgement is made of a claim for domestic prior	rity under 35 U.S.C. § 119(e).
Attachment(s)	
Notice of References Cited, PTO-892	
	No(s). <u>4, 6</u>
Interview Summary, PTO-413	240
Notice of Draftsperson's Patent Drawing Review, PTO-9	348
☐ Notice of Informal Patent Application, PTO-152	
SEE DEFICE ACTION ON	THE FOLLOWING PAGES

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Claim Rejections - 35 U.S.C. § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nishikawa 6,087,261 in view of Tamaru et al. 6,103,566 and Lee et al. 6,010,940.

The reference(s) teach the features:

Nishikawa substantially discloses a method of forming a capacitor on the semiconductor device, which includes:

forming a tantalum oxide dielectric layer 5, fig. 4B,

treating substrate in the chamber with at least one of a gas containing non-reactive NH_3 and helium gases flow, col. 9, lines 1+,

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heating the substrate in the $\mathrm{NH_3}$ ambient at about 0.15 torr, fig. 6, col. 9, lines 30+,

introducing the source gas containing a high melting point metal $TiCl_{4}$ to form TiN layer 6.

The difference between the reference(s) and the claims are as follows:

Nishikawa et al. teaches using helium as inert gas.

However, Tamaru et al. teaches using nitrogen gas during the heat treatment process, before introducing NH₃, then forming metal nitride with high melting metal containing gas in col. 18, lines 27+ and col. 16, lines 20. And, Lee teaches annealing the substrate with NH₃ after forming TiN.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to have modified Nishikawa et al.'s process with nitrogen gas to stabilize the tantalum oxide with heat treating step as suggested by Tamaru et al. because nitrogen does not reoxidize the tantalum oxide.

Any inquiry of a general nature or clerical matters or relating to the status of this application or proceeding should be directed to the Group customer service whose telephone number

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is (703) 306-3329 and Fax number (703) 306-5515. Group receptionist telephone number 703-308-0956.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to H. Jey Tsai whose telephone number is (703) 308-1374. The examiner can normally be reached on from 7:00 Am to 4:00 Pm., Monday thru Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, John Niebling can be reached on (703) 308-3325. The fax phone number for this Group is (703) 305-3431.

hjt 10/23/0

> H. Jey Tsai Primary Examiner

Patent Examining Group 2800